

BLACK BEAUTY® COAL SLAG ABRASIVE SPECIFICATION SHEET



FAIRLESS HILLS

905 Steel Road South, USX Fairless Works Fairless Hills, PA 19030 PHONE: 215-295-8675 FAX: 215-295-8671

MEDIUM

Medium grade **BLACK BEAUTY**® coal slag abrasive for general purpose repair and maintenance blasting; REMOVAL OF PAINT AND RUST, STRUCTURAL STEEL,

BB1240

MILL SCALE, GENERAL PURPOSE, AGGREGATE EXPOSURE.

FINE

BB2040

Fine grade **BLACK BEAUTY**® coal slag abrasive for new construction, light paint and rust removal, and for special maintenance applications requiring reduced profiles; BRIDGE MAINTENANCE, LIGHT MILL SCALE, LIGHT PAINT AND RUST, NEW STRUCTURAL STEEL.

EX - FINE

BB3060

Extra fine grade **BLACK BEAUTY**® coal slag abrasive to clean surfaces and create a smooth finish, Brush-Off Blast, or in a high-pressure water blast system.

BLACK BEAUTY® COAL SLAG ABRASIVE GRADATION SPECIFICATIONS

TYLER/U.S.	MEDIUM	FINE	EX-FINE
No. 4/4			
No. 6/6	- 0 -		
No. 8/8	0 – 2		
No. 10/12	0 – 20	- 0 -	
No. 14/16	35 – 60	0 – 5	- 0 -
No. 20/20	20 – 45	0 – 30	0 – 5
No. 28/30	0 – 25	40 – 65	0 – 10
No. 35/40	0 – 10	10 – 45	
No. 48/50		0 – 10	
No. 60/60			
No. 65/70		0 – 5	78 – 100
No. 80/80			
No. 100/100			0 – 10
PAN	0 – 5	0 – 5	0 – 5